

SOCCER
SP/SU 19

TEAM CUSTOM

make
it **yours**

A graphic of red claw marks, resembling a handprint, positioned behind the word "yours" in the "make it yours" logo.

diadora

make
it yours

A graphic of red claw marks, resembling a tiger's paw print, is positioned behind the word 'yours' and extends upwards and to the left, partially behind the word 'make'.

Build your Custom team uniform with Diadora's most modern designs. Fully sublimated uniforms provide made-to-order customization options that will set you apart from any opponent.

INDEX



WHAT IS DYE SUBLIMATION	5
6 STEPS TO BUILDING YOUR OWN BRAND	6
SUBLIMATED JERSEY STYLES	7
SUBLIMATED SHORT STYLES	13
COLLARS OPTIONS	15
NUMBER / LOGO / SPONSOR PLACEMENTS	16
NUMBER / FONT SIZES / COLOR STYLES	17
COLOR CHART	18
FONTS	19
VECTOR VS RASTER ARTWORK	23
SIZING CHART GUIDE	25
SUBLIMATED ORDER CHECKLIST	26
UNIFORM CARE INSTRUCTIONS	26
POLICIES PROCEDURES	27

WHAT IS DYE SUBLIMATION

- **USING HEAT SENSITIVE DYES TO PRINT GRAPHICS, TEXT AND VIRTUALLY ANY IMAGE ON A POLYESTER FABRIC**
- **IMAGE/GRAPHIC IS TRANSFERRED ON PAPER WITH SPECIAL INK DYE**
- **THE PAPER IS USED AS A MEDIUM TO TRANSFER THE IMAGE ONTO THE FABRIC**
- **THE INK ON THE PAPER IS INFUSED WITH HEAT INTO THE PORES OF THE FABRIC**
- **ONCE IT COOLS THE IMAGE BECOMES PART OF THE FABRIC**

ADVANTAGES DYE SUBLIMATION

- **UNLIMITED COLORS- NO ADDED COST**
- **PRODUCES VIBRANT COLORS, PERFECT FOR PHOTOGRAPHIC IMAGES**
- **ABILITY TO CREATE COMPLEX PRINT DESIGNS**
- **YOU CANNOT FEEL THE PRINT**
- **WILL NOT CRACK, PEEL OR FADE**
- **PRINT IS INFUSED INTO THE GARMENT WHICH DOESN'T ADD ANY EXTRA WEIGHT**

DESIGN OPTIONS



COLLAR OPTIONS



COLOR OPTIONS



ADD LOGO



ADD SPONSOR



ADD FONTS

10

6 SIMPLE STEPS TO MAKING IT YOURS

UNIFORM STYLE

1

SELECT ONE OF OUR SUBLIMATED
DESIGN OPTIONS.



SIZING

2

SELECT YOUR DESIRED SIZING
JR (YXS-YXL) SR (S-2XL)



COLOR OPTIONS

3

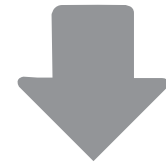
CHOOSE YOUR DESIGN COLORS FROM
OUR COLOR LIBRARY



COLLAR OPTIONS

4

SELECT ONE OF OUR COLLAR OPTIONS



LOGOS

5

ADD YOUR TEAM LOGOS/PLACEMENTS



PLAYER NUMBERS

6

ADD YOUR PLAYER NUMBERS/
PLACEMENTS

diadora **SUBLIMATED JERSEY**



DFT Design F3001

1. COLORS (PG 18)
2. COLLAR OPTIONS (PG 15)
3. FONT OPTIONS (PG 19)
4. LOGO PLACEMENTS (PG 16)
5. FONT PLACEMENTS (PG 16)
6. FONT SIZES/COLOR STYLES (PG 17)

1	2	3	4
YW	YW -50	YW -80	BK

JERSEY COLOR BREAK



DFT Design F3002

1. COLORS (PG 18)
2. COLLAR OPTIONS (PG 15)
3. FONT OPTIONS (PG 19)
4. LOGO PLACEMENTS (PG 16)
5. FONT PLACEMENTS (PG 16)
6. FONT SIZES/COLOR STYLES (PG 17)

1	2	3
RD	BK	WH

JERSEY COLOR BREAK

diadora **SUBLIMATED JERSEY**



DFT Design F3003

1. COLORS (PG 18)
2. COLLAR OPTIONS (PG 15)
3. FONT OPTIONS (PG 19)
4. LOGO PLACEMENTS (PG 16)
5. FONT PLACEMENTS (PG 16)
6. FONT SIZES/COLOR STYLES (PG 17)

1 2 3



JERSEY COLOR BREAK



DFT Design F3004

1. COLORS (PG 18)
2. COLLAR OPTIONS (PG 15)
3. FONT OPTIONS (PG 19)
4. LOGO PLACEMENTS (PG 16)
5. FONT PLACEMENTS (PG 16)
6. FONT SIZES/COLOR STYLES (PG 17)

1 2 3



JERSEY COLOR BREAK

diadora **SUBLIMATED JERSEY**



DFT Design F3005

1. COLORS (PG 18)
2. COLLAR OPTIONS (PG 15)
3. FONT OPTIONS (PG 19)
4. LOGO PLACEMENTS (PG 16)
5. FONT PLACEMENTS (PG 16)
6. FONT SIZES/COLOR STYLES (PG 17)

1 2 3



JERSEY COLOR BREAK



DFT Design F3006

1. COLORS (PG 18)
2. COLLAR OPTIONS (PG 15)
3. FONT OPTIONS (PG 19)
4. LOGO PLACEMENTS (PG 16)
5. FONT PLACEMENTS (PG 16)
6. FONT SIZES/COLOR STYLES (PG 17)

1 2



JERSEY COLOR BREAK

diadora **SUBLIMATED JERSEY**



DFT Design F3007

1. COLORS (PG 18)
2. COLLAR OPTIONS (PG 15)
3. FONT OPTIONS (PG 19)
4. LOGO PLACEMENTS (PG 16)
5. FONT PLACEMENTS (PG 16)
6. FONT SIZES/COLOR STYLES (PG 17)

1 2 3



JERSEY COLOR BREAK



DFT Design F3008

1. COLORS (PG 18)
2. COLLAR OPTIONS (PG 15)
3. FONT OPTIONS (PG 19)
4. LOGO PLACEMENTS (PG 16)
5. FONT PLACEMENTS (PG 16)
6. FONT SIZES/COLOR STYLES (PG 17)

1 2 3 4



JERSEY COLOR BREAK

diadora **SUBLIMATED SHORTS**



DFT Design F4001

1. COLORS (PG 18)
2. FONT OPTIONS (PG 19)
3. LOGO PLACEMENTS (PG 16)
4. FONT PLACEMENTS (PG 16)



SHORT COLOR BREAK



DFT Design F4002

1. COLORS (PG 18)
2. FONT OPTIONS (PG 19)
3. LOGO PLACEMENTS (PG 16)
4. FONT PLACEMENTS (PG 16)



SHORT COLOR BREAK

diadora **SUBLIMATED SHORTS**



DFT Design F4003

1. COLORS (PG 18)
2. FONT OPTIONS (PG 19)
3. LOGO PLACEMENTS (PG 16)
4. FONT PLACEMENTS (PG 16)



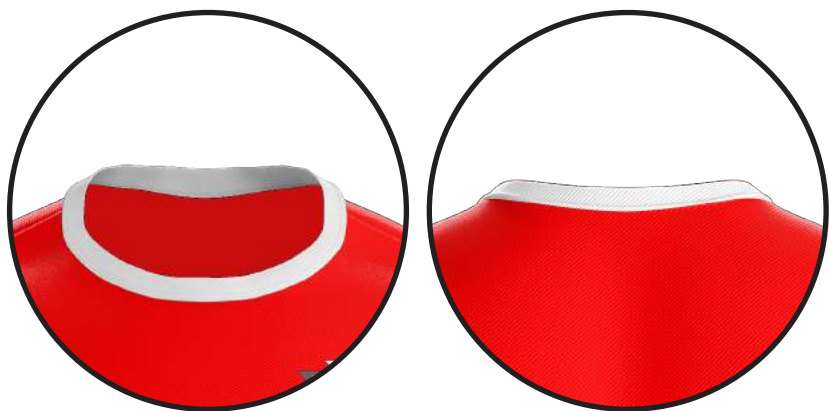
DFT Design F4004

1. COLORS (PG 18)
2. FONT OPTIONS (PG 19)
3. LOGO PLACEMENTS (PG 16)
4. FONT PLACEMENTS (PG 16)



diadora **SUBLIMATED COLLARS**

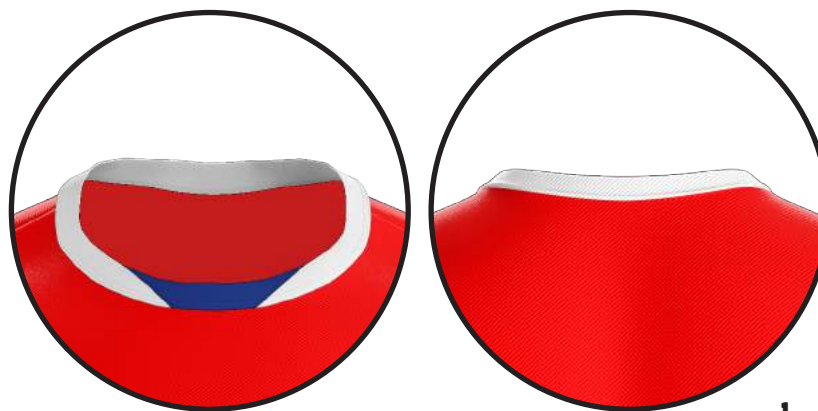
DFT Collar Round Neck



1
WH

COLLAR COLOR BREAK

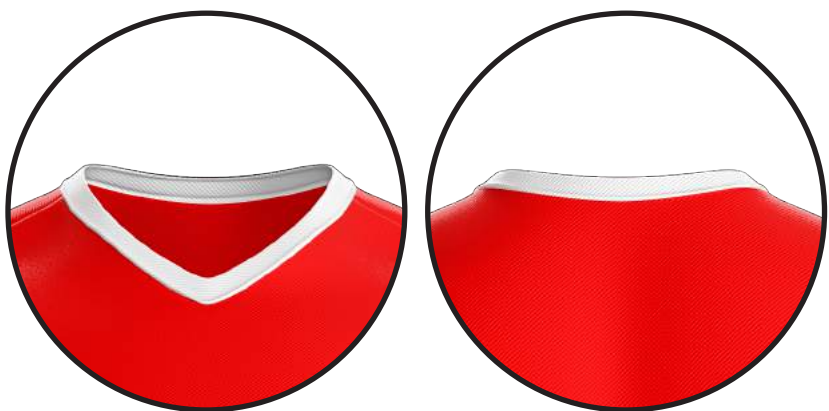
DFT Round Collar Insert



1 2
WH RY

COLLAR COLOR BREAK

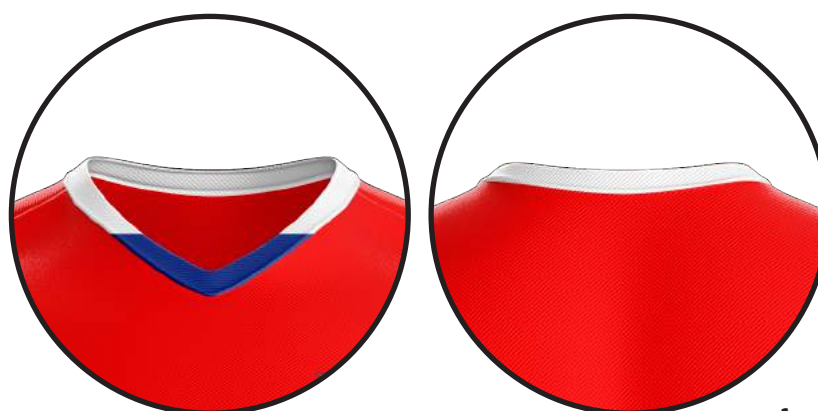
DFT Collar V-Neck



1
WH

COLLAR COLOR BREAK

DFT Collar 2 Tone V-Neck



1 2
WH RY

COLLAR COLOR BREAK

REFER TO THE COLLAR NUMBER (eg C01) AND COLOR BREAKDOWN WHEN ORDERING

CONTACT US FOR MORE OPTIONS

* Additional Charges Apply

diadora **NUMBER/LOGO SPONSOR/PLACEMENTS**

NUMBER PLACEMENT



FRONT CENTER CHEST
PLACEMENT: FCJN#1



FRONT RIGHT CHEST
PLACEMENT: RCJ#2



ACROSS CENTER BACK
PLACEMENT: RCJ#3

SPONSOR/NAME PLACEMENT



FRONT CENTER STOMACH
PLACEMENT: FCJS#4



RIGHT SLEEVE
PLACEMENT: RSJS#5



LEFT SLEEVE
PLACEMENT: LSJS#6



UPPER BACK
PLACEMENT: UBJS#7



LOWER BACK
PLACEMENT: LBJS#8

LOCATIONS

1. FRONT CENTER STOMACH
2. FRONT RIGHT SLEEVE
3. FRONT LEFT SLEEVE
4. UPPER BACK
5. LOWER BACK

LOGO PLACEMENT



FRONT LEFT CHEST
PLACEMENT: RCJL#9



FRONT CENTER CHEST
PLACEMENT: FCJL#10

LOGO/NUMBER PLACEMENT



LEFT SHORT LOGO
PLACEMENT: LSSL#11



RIGHT SHORT LOGO
PLACEMENT: RSSL#12



LEFT SHORT NUMBER
PLACEMENT: LSSN#13

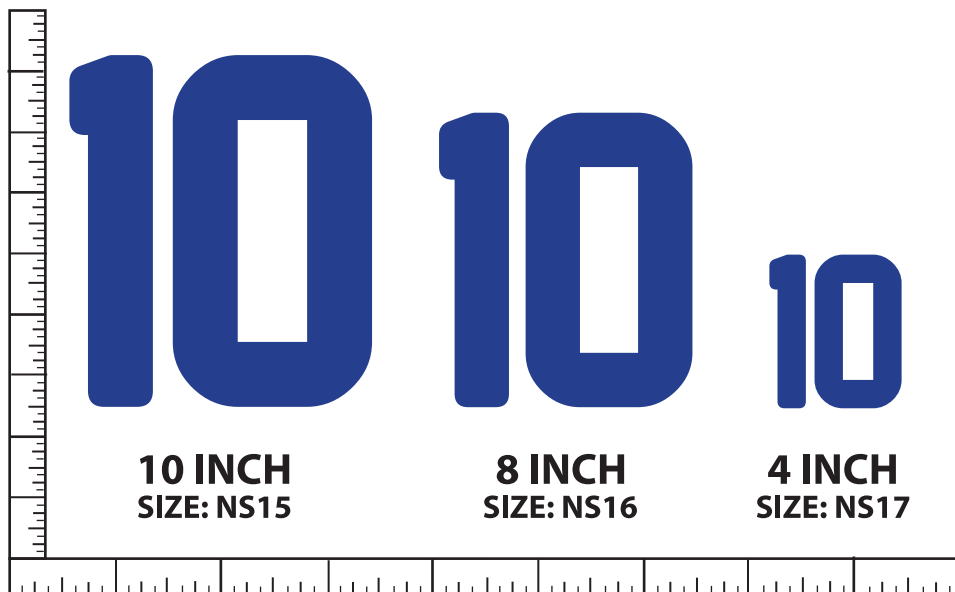


RIGHT SHORT NUMBER
PLACEMENT: RSSN#14

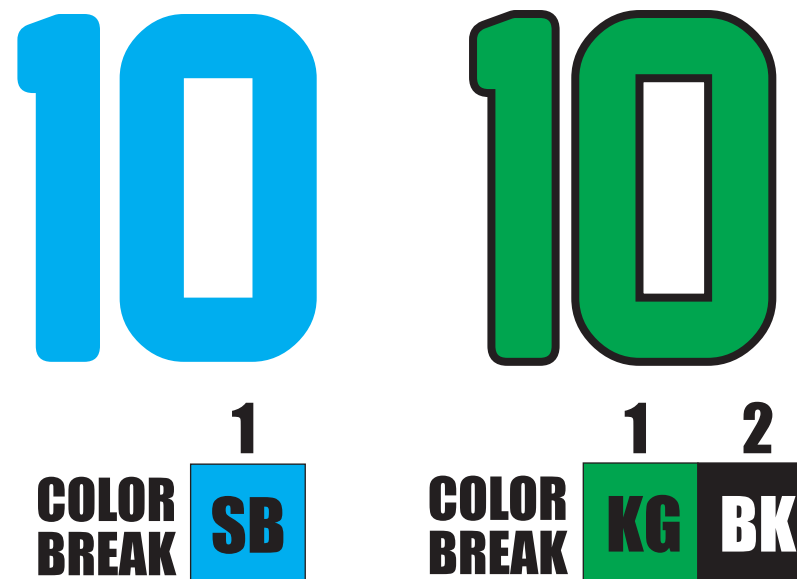


NUMBER/FONT SIZES/**COLOR STYLES**

NUMBER SIZING



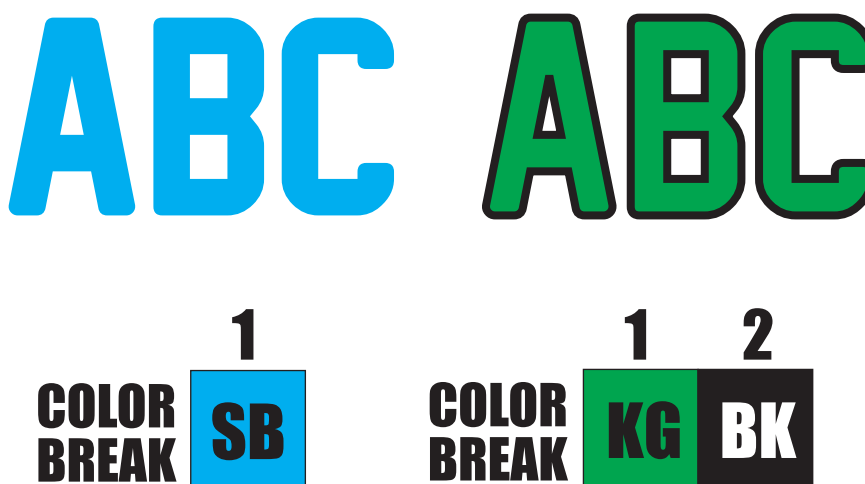
NUMBER COLOR STYLE









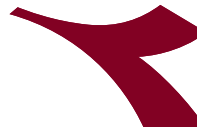












FONT SIZING



FONT COLOR STYLE





BLACK BK		RY		SB		DN		CN		RD		BUR		PK		PR	
	WHITE WH		ROYAL BLUE	SKY BLUE	DARK NAVY	CLASSIC NAVY	RED	BURGUNDY	PINK	PURPLE							
FG		KG		TG		LG		TQ		OG		GL		YW		BR	
FOREST GREEN	KELLY GREEN	TEAL GREEN	LIME GREEN	TURQUOISE	ORANGE	GOLD	YELLOW	BROWN									

NEON COLORS

NY	NYG	NG	NO	NR	NP	NB
NEON YELLOW	NEON YELLOW-GREEN	NEON GREEN	NEON ORANGE	NEON RED	NEON PINK	NEON BLUE

Colors may vary (- +10%) in production due to uncontrollable factors.

CONTACT US FOR OUR LIBRARY OF COLOR OPTIONS

**PICK FROM
ANY OF OUR
LISTED FONTS**

**REFER TO THE FONT
NUMBER (EX. YYF-100)
WHEN CHOOSING FONT**

FONTS

FONT YYF-100

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-102

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ.,'

FONT YYF-104

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-106

1234567890
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-108

1234567890
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-101

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ.,'

FONT YYF-103

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ'

FONT YYF-105

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-107

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZWZ.'

FONT YYF-109

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

PICK FROM
ANY OF OUR
LISTED FONTS

REFER TO THE FONT
NUMBER (EX. YYF-100)
WHEN CHOOSING FONT

FONTS

FONT YYF-110

0123456789

ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-112

0123456789

ABCDEFGHIJKLMNOPQRSTUVWXYZ.'

FONT YYF-114

0123456789

abcdefghijklmnopqrstuvwxyz.

FONT YYF-116

0123456789

ABCDEFGHIJKLMNOPQRSTUVWXYZ.,'

FONT YYF-118

1234567890

ABCDEFGHIJKLMNOPQRSTUVWXYZ.,'

FONT YYF-111

0123456789

abcdefghijklmnopqrstuvwxyz.

FONT YYF-113

0123456789

ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-115

1234567890

abcdefghijklmnopqrstuvwxyz.

FONT YYF-117

0123456789

ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-119

0123456789

ABCDEFGHIJKLMNOPQRSTUVWXYZ.,'

**PICK FROM
ANY OF OUR
LISTED FONTS**

**REFER TO THE FONT
NUMBER (EX. YYF-100)
WHEN CHOOSING FONT**

FONTS

FONT YYF-120

0123456789
abcdefghijklmnopqrstuvwxyz

FONT YYF-122

1234567890
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-124

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-126

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-128

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ

FONT YYF-121

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-123

1234567890
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-125

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ.'

FONT YYF-127

0123456789
ABCDEFGHIJKLMNOPQRSTUVWXYZ.

FONT YYF-129

1234567890
ABCDEFGHIJKLMNOPQRSTUVWXYZ.,

**PICK FROM
ANY OF OUR
LISTED FONTS**

**REFER TO THE FONT
NUMBER (EX. YYF-100)
WHEN CHOOSING FONT**

FONTS

FONT YYF-130

0123456789

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z . , ' "

FONT YYF-132

1234567890

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

FONT YYF-134

1234567890

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

FONT YYF-136

1234567890

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

FONT YYF-138

1234567890

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

FONT YYF-131

0123456789

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z . , ' "

FONT YYF-133

0123456789

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z . , ' "

FONT YYF-135

1234567890

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

FONT YYF-137

1234567890

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

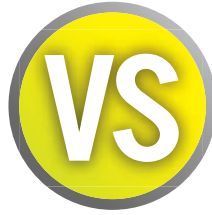
FONT YYF-139

1234567890

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

What is the difference between a **VECTOR** and **RASTER** artwork file?

VECTOR Artwork



RASTER Artwork

- **Vector** files are made of mathematical calculations that form objects and lines.
- Resolution-independent: Can be scaled to any size without losing image quality. Can be printed at any resolution or size.
- Number of colors can be easily increased / reduced to adjust printing budget.
- A large dimension vector graphic can maintain a small file size.
- **ACCEPTABLE FOR ALL OF OUR IMPRINTING METHODS.**

Common Vector File Types

- **.eps*, .ai, .cdr, .svg and .pdf***

**If generated from a vector file by a vector program, these are accepted.*

Common Vector Programs

- Drawing and illustration programs such as **Adobe Illustrator** and **Corel Draw**.

- **Raster (Bitmap)** files are made of many pixels; tiny dots or squares of color.
- Resolution-dependent: Cannot be scaled up without losing image quality. Will pixelate when printed.
- Uses multiple color pixels which allows for smooth blends of many colours and continuous colour tones.
- **ONLY ACCEPTABLE FOR EMBROIDERY DIGITIZING.**

Common Raster File Types

- **.jpg, .gif, .png, .tif, .bmp, .psd, and .pdf***

**if generated from a raster file by a raster program, these are NOT accepted.*

Common Raster Programs

- Paint and photo manipulation programs such as **Adobe Photoshop** and **Microsoft Paint**.

Vector Artwork Viewed at 100%



Raster (Bitmap) Artwork Viewed at 100%



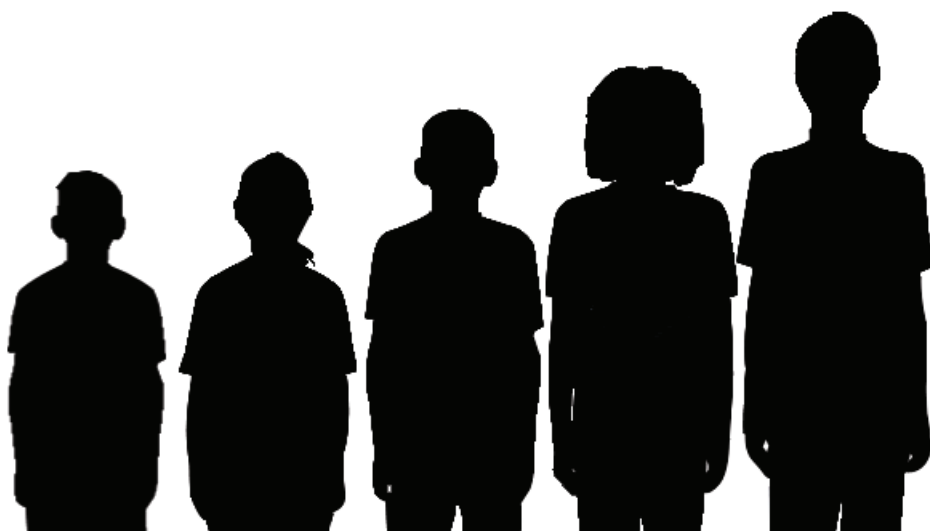
Vector Artwork Viewed at 600%



Raster (Bitmap) Artwork Viewed at 600%

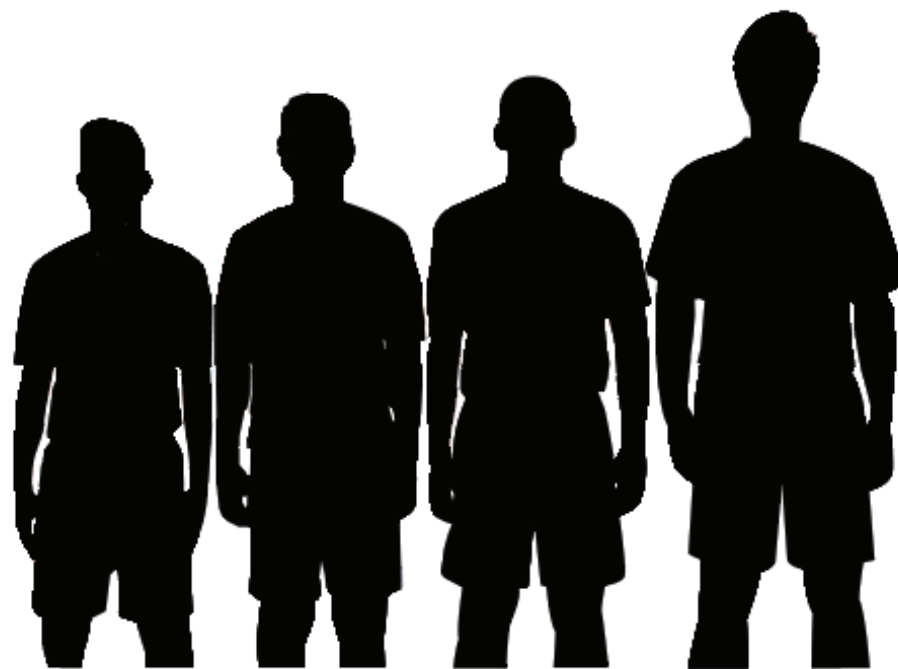


diadora SIZING CHART GUIDE



YOUTH X-SMALL YOUTH SMALL YOUTH MEDIUM YOUTH LARGE YOUTH X-LARGE

SIZE	YXS	YS	YM	YL	YXL
AGE	4-5	6-7	7-8	8-10	10-11
WEIGHT	25-40	40-55	55-70	70-95	95-110



SMALL MEDIUM LARGE X-LARGE

SIZE	S	M	L	XL
AGE	11-13	ADULT	ADULT	ADULT
WEIGHT	110-140	140-170	170-200	200-230

Size Chart Guidelines:

Please remember that this sizing guide is just a guide and that every person's body shape varies, so fit may vary from person to person, style of clothing and personal preference.

These basic guidelines can approximate your size.

For proper sizing, please send a sample request as we cannot be held responsible for any issues in sizing.



SUBLIMATION ORDER CHECKLIST

The following information should be provided on all sublimation orders, in order to avoid delays

Customer Details

- Team Name/Company Name
- Purchase Order (PO)
- Contact Name
- Email Address (to send art approval to)
- Contact Number

Product Details

- Jersey Style/ Short Style
- Design
- Colors for Jerseys/Shorts
- Collar patterns/Colors
- sizing

Decoration Details

- Fonts
- Number Size
- Placements
- Number Breakdown by Size
- Logos (in vector format .ai or eps)

** Please ensure that all artwork being used is in vector format (ai or eps, and a .jpg for proofing) and all fonts have been converted to curves. If vector art is not available, please forward as .jpg to c_service@logica.ca and request a quote.

** Please note: we reserve the right to reject artwork due to poor quality as a result of "autotracing" if it does not meet our quality expectations.

Uniform Care Instructions

- Avoid contact with hook and loop tape (i.e Velcro) and any other object that can cause the fabric to snag and/or pull at all times, especially during laundering.
- Do not store wet.
- Wash in cold water
- No bleach or fabric softener
- Hang to dry
- Sublimated uniforms should not be screen printed
- Do not iron

POLICIES PROCEDURES

Artwork

The process of sublimation includes the printing of team name, numbers and logos. Choose one of our stock fonts and/or logos or email your logo along with your order. Art files must be sent in vector format in Adobe Illustrator (.eps or .ai) CS6 or lower, also ensure that all fonts used have been converted to curves. For proofing purposes, please include a .JPG of any images submitted. If you are unable to provide artwork in the correct format, please forward the image to be used and we will provide an estimate of our charge to format it correctly. Hourly rate of \$60.00/hour with a \$60.00 minimum charge

Artwork Changes

Logica sport offers up to 3 design modifications to color/logos/number placements etc at No Charge; all additional changes are charged at an hourly rate of \$60.00/hour with a \$60.00 minimum charge

Available Artwork

Artwork per templates provided by Logica. Personalized design are subject to artwork and setup fees of \$150-\$350 (depending on design time needed). Clubs orders 150+ jerseys will receive a design refund once order is given (limit of 2 hours of graphic time).

Additional 3-4 weeks Production Time for Custom Design after all is approved.

Logo Format

EPS or AI Format in ready to print logo format only; Logica Sport may provide logo in vector at additional charge.

Logo Colors

Special color requests should be provided with pantone number only. Otherwise Logica Sport uses our Color Chart for color shades. Customer understands that final production color shade will depend on fabrics and may vary due to non-controllable factors. Note that production delays will apply for "new color process"

Number & Name Fonts

Customer may select any number & name font available on our Sublimation catalogue.

Numbers

Player numbers are 8" or 10". Sizes are at Logica Sport discretion unless written request by customer.

Logo/Sponsor/Numbers

Club Logos, sponsors and player numbers can be added to the jerseys at no additional cost (maximum 6 hits)

Production Details

- Artwork per templates provided by Logica; any changes can be made to color combinations, fonts, and logos based on catalogue restrictions.

Lead Time

Production time for orders will be 8 weeks after Confirmation Order Approval (design, logos, desposit, sizes) confirmed. Production Time may vary during Peak Season; please refer to quotation for Lead Time details on orders of 100+ units

Lead Time Repeat Orders

Production time for repeat orders will be 4 weeks for quantity up to 20 pieces. Quantities greater will be under Normal Production Time stated above. Minimum repeat for 10 pieces.

POLICIES PROCEDURES

Pattern Modifications

Modifications to the patterns are not possible

Trademark & Personalization Policy

You must not submit any names, words, or phrases which include trade marks which are owned by someone else, and which might therefore infringe someone's trade mark or other intellectual property right. You must confirm that you are legally entitled to authorize us to make the products you have ordered, together with all designs, names, logos, symbols, images or other material (collectively, "Content") that you have submitted for inclusion in the products. You must confirm that all clearances, releases, permits and consents necessary for you to use the Content and place this order with us as requested herein have been obtained, and that the use of any Content does not (and will not) infringe, misappropriate or violate the rights of any person, place or entity, and is not otherwise unlawful. Similarly, Eletto does not accept any combinations of words, symbols, or images which are otherwise unlawful, threatening, defamatory, libelous, obscene, pornographic, or profane. Logica Sports reserves the right to reject any order you place for non-compliance with the above.

Confirmation Orders

All orders details are required on Confirmation order. Confirmation Order, Design, and Color Confirmation required to be signed and emailed for production to begin. No changes/cancellations are permitted once this is sent.

Pricing Policy

Prices are subject to change without notice. Price quotations are only valid for 60 days only.

Terms Of Sale

50% deposit; Balance 30 days (subject to credit approval otherwise balance COD)

Samples

A non-refundable fee of \$150.00 is applied on each sample.

Shipping

Shipments are FOB Montreal. Logica Sport is not able to provide precise shipment dimensions until shipment is final due to variance in different orders and sizes. Customer may request in writing shipping quotes at time of order only. Note this process may delay shipment due to lead time in receiving prices

Process

- Choose your uniform style and sizing
- Choose your collar
- Choose your design colors
- Choose your fonts and placements
- Add your logos

Submission of an order for goods to Logica Sport is regarded as an acceptance of the terms and conditions of Logica Sport as outlined above.



since 1948



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DIADORA@LOGICA.CA